Print on Plain White Paper (Part No. 122919)

Installation Instructions

Actuator Modification to Receive New Four-Stud Actuator Motor

Actuator Modification

NOTE
All new actuator motors will have four studs instead of two. If the actuator on the table has only two holes in it, two more need to be drilled to allow the actuator motor to be installed.

1. If the actuator only has two mounting holes for an actuator motor, drill two additional holes as follows:

   a. Use the motor studs to locate and mark the two additional holes.

   b. Using a hammer and punch, center punch the two holes.

   c. Using a 5/16 inch drill bit, drill the two holes.

   d. Remove all burrs and metal filings from the two holes.

NOTE
On some units, it will not be possible to install one of the nuts on a motor stud due to interference of the actuator casting.

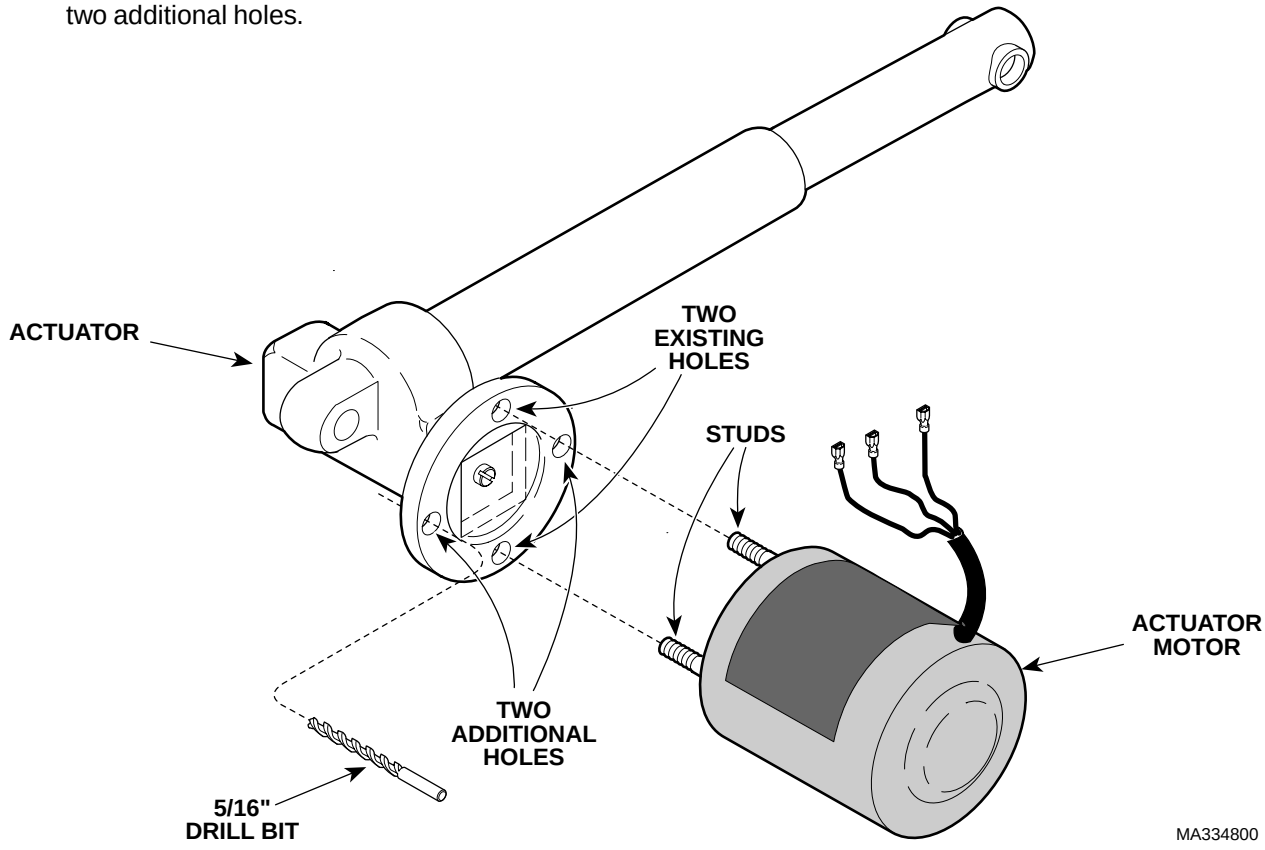

Figure 1. Actuator Modification To Receive New Four-Stud Actuator Motor

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